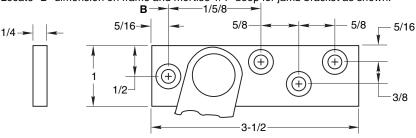


INSTALLATION INSTRUCTIONS

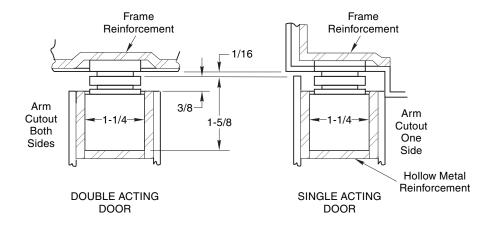
 Determine degree of hold open or dead stop required. Then select proper dimensions from chart on opposite side of page. Add 5/8" to "A" dimension for dead stop.

NOTE: A, B and C dimensions are measured from hinge center, not edge of door.

2. Locate "B" dimension on frame and mortise 1/4" deep for jamb bracket as shown.



 Locate "A" and "F dimensions on centerline of door and mortise 1-5/8" deep for channel. 1/16" head clearance shown. Coordinate the arm and rail cutout dimensions if head clearance varies.



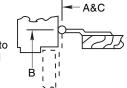
- 4. Drill 1/2" diameter control knob hole for door holders only.
- 5. Locate "C" and "E" dimensions on top of door and mortise 3/8" deep as shown for arm cutout.
- 6. Install door stop or holder with screws provided. Install control knob last.

NOTES:

- All hollow metal frames are to be provided with 3/16" min. thickness x 12" min. length reinforcement plates.
- All hollow metal doors are to be properly reinforced as shown.
- If dead stop is required add 5/8" to "A" dimension as noted on opposite side of page.
- A, B and C dimensions are measured from centerline of pivot, not edge of door.
- · Left hand shown, right hand opposite.

CAUTION:

Note location of swing clear hinge centerline to determine "A", "B" and "C" dimensions.



Screw	Details
Jamb	Door
1/4-20 x 3/4" FHMS or #14 x 1-1/2" FHWS	5/16-18 x 1-1/2" FHMS or #18 x 3" FHWS

No. 1 Series
Concealed Door Stops and Holders

ASSA ABLOY

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DATE

A0000A

04-09

No. 1 Series Concealed Door Stops and Holders

- 1. See other side for installation instructions.
- 2. Select proper dimensions noted below.
- 3. Add 5/8" to "A" dimension for dead stop.

4. All dimensions given in inches.

When Using Center Hung Pivots, Check Pivot Manufacturer's Compatibility Prior to Specifying * Butt mounting only.
Reversible, non-handed

	1	Device Numbe		Degree		85°	H.O.			90°	H.O.			95°	H.O.			100°	H.O.			105°	H.O.						
	Fric- tion	H.O.	Stop	Door Opening	А	В	С	E	Α	В	С	E	Α	В	С	E	Α	В	С	E	Α	В	С	E	А	В	С	E	F
$1\frac{3}{4} - 2\frac{1}{4}$ Butts	1-116	1-126	1-136	24 - 28	4 <u>7</u>	5 <u>1</u>	4 ³ / ₄	11 ⁷ / ₈	4 <u>1</u>	5 16	4 <u>1</u>	13 ¹ / ₄	* 316	* 4 ⁷ / ₈	* 3	* 1416	* 3 ¹ / ₂	* 416	* 1 ¹ / ₂	* 15 ⁵ / ₈	* 3 ¹ / ₄	* 4 <u>5</u>	* 0	* 16 ⁷ 8	* 316	* 4 1/8	* 0	* 16 ⁸	17 1 6
& 3 4 Offset	1-216	1-226	1-236	28 1 6 - 33	6 16	6 16	6	15 ³ / ₄	5 ¹³ / ₁₆	6 16	5 <u>1</u>	15 ⁷ / ₈	5 7	5 ¹³ / ₁₆	4 2	16 ¹ / ₂	* 5 ¹ / ₈	* 5 ¹ / ₂	* 3 ¹ / ₂	* 1716	* 4 ⁷ / ₈	* 5 1/4	* 2 ¹ / ₄	* 1816	* 4 ⁵ / ₈	* 5	* 1	* 19 ¹ / ₈	18 7
Pivot	1-316	1-326	1-336	33 1 6 - 38	9 ³ / ₄	7 7 8	7 3 4	19 1 6	9 ⁵ / ₁₆	7 7 716	74	19 ¹ / ₈	8 ⁷ / ₈	7	6 3	19 ¹ / ₈	8 ⁷ / ₁₆	616	6 <u>1</u>	19 ¹ / ₄	8 1 8	64	5 <u>1</u>	19 ⁵ / ₈	7 7 8	6	4 4	20 ⁵ / ₈	19 ¹⁵
	1-416	1-426	1-436	38 1 6 - 43	12 ¹¹ / ₁₆	9 ¹¹ / ₁₆	9 1 2	22 ³ / ₈	12 1 6	9 16	9	22 ³ / ₈	11 ¹¹ / ₁₆	8 ¹¹ / ₁₆	8 ¹ / ₂	22 ³ / ₈	11 3	8 3	8	22 ³ / ₈	10 ³ / ₄	7 ³ / ₄	7 <u>1</u>	22 ³ / ₈	10 1 6	7 <u>7</u>	7 4	22 ³ / ₈	22 1 6
	1-516	1-526	1-536	43 1 6 - 48	1616	11 1	10 ³ / ₄	26 ¹ / ₄	15 ¹¹ / ₁₆	10 1 6	10 ¹ / ₄	26 ¹ / ₄	15 <u>1</u>	9 <u>13</u>	9 ¹ / ₂	26 ¹ / ₄	14 <u>9</u>	9 <u>5</u>	9	26 ¹ / ₄	14 8	8 ⁷ / ₈	8 ³ / ₄	26 ¹ / ₄	13 ³ / ₄	8 <u>1</u>	8 <u>1</u>	26 ¹ / ₄	23 <u>9</u>

NOTE: A, B, and C dimensions measured from centerline of pivot, not edge of door.

	Device Number			Degree		85°	H.O.			90°	H.O.			95°	Н.О.			100°	H.O.			105°	Н.О.						
	Fric- tion	H.O.	Stop	Door Opening	Α	В	С	E	Α	В	С	E	Α	В	С	E	Α	В	С	E	Α	В	С	E	Α	В	С	E	F
$1\frac{3}{4} - 2\frac{1}{4}$																													
Center Hung	1-216	1-226	1-236	30 - 36	6 8	7	6 3	15 ³ / ₈	6 1	6 ⁵ / ₈	6 ³ / ₈	15 ³ / ₈	5 ⁷ / ₈	6 <u>1</u>	6	15 ³ / ₈	5 1 6	5 ¹⁵ / ₁₆	5 ³ / ₄	15 ³ / ₈	5 ⁵ / ₁₆	5 ¹¹ / ₁₆	5 ½	15 ³ / ₈				19 ¹ / ₈	18 7
	1-316	1-326	1-336	36 1 6 - 41	10 ³	8 2	8 4	19 ¹ / ₈	9 7	8	7 4	19 ¹ / ₈	9 7	7 <u>9</u>	7 3	19 ¹ / ₈	9 <u>1</u>	7 16	7	19 ¹ / ₈	8 11	6 ¹³ / ₁₆	6 <u>1</u>	19 ¹ / ₈	8 ³ 8	6 <u>1</u>	64	19 ¹ / ₈	19 ¹⁵
	1-416	1-426	1-436	41 1 6 - 46	13 ¹ / ₄	10 4	10	22 ³ / ₈	12 ⁵	9 ⁵ / ₈	9 ³ / ₈	22 ³ / ₈	12 8	9 <u>1</u>	9	22 ³ / ₈	11 ⁵ / ₈	8 ⁵ / ₈	8 ¹ / ₂	22 ³ / ₈	11 4	81/4	8	22 ³ / ₈	10 ⁷ / ₈	7 8	7 4	22 ³ / ₈	22 <u>1</u>
	1-516	1-526	1-536	46 1 6 - 50	17	11 ³ / ₄	11 ¹ / ₂	26 ¹ / ₈	16 ¹ / ₄	11	10 ³ / ₄	26 ¹ / ₈	15 1 6	10 1 6	10	26 ¹ / ₈	15 1 6	9 ¹³ / ₁₆	9 <u>1</u>	26 ¹ / ₈	14 ⁵ / ₈	9 ³ / ₈	9	26 ¹ / ₈	14 16	8 ¹⁵	8 ³ / ₄	26 ¹ / ₈	23 1 6

No. 1 Series Concealed Door Stops and Holders RIXSON° ASSA ABLOY

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