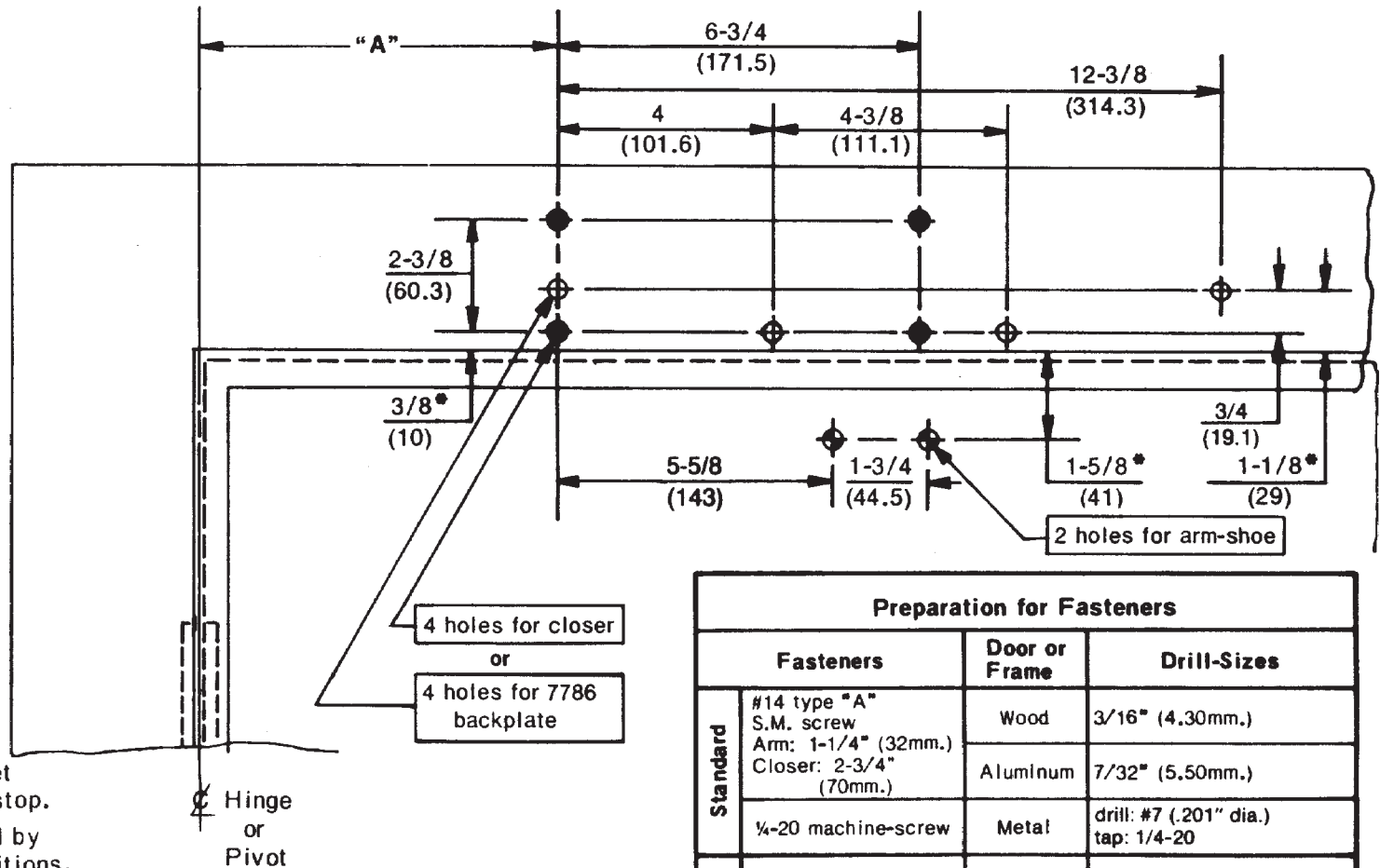


Opening	Dimension "A"	
	inches	mm.
To 100°	7-5/8	194
100° to 120°	6-5/8	168
120° to 150°	4-5/8	117
150° to 180°	4-1/8	105



Do not scale drawing

Left hand door shown

Dimensions are in  $\frac{\text{inches}}{\text{(mm.)}}$

\*Always use frame or transom-rabbet as reference plane, not bottom of stop.

**Caution:** Door swing may be limited by door, frame, wall, or hardware conditions.

Hollow-metal doors require channel or box-type reinforcement when thru-bolt mount is specified.

Sex-bolts required for wood or plastic faced fire-door mounting.

Minimum thickness recommended for reinforcements in hollow-metal doors and frames: .1046" (2.66mm.) unless otherwise noted.

#### Preparation for Fasteners

	Fasteners	Door or Frame	Drill-Sizes
Standard	#14 type "A" S.M. screw Arm: 1-1/4" (32mm.) Closer: 2-3/4" (70mm.)	Wood	3/16" (4.30mm.)
		Aluminum	7/32" (5.50mm.)
	1/4"-20 machine-screw	Metal	drill: #7 (.201" dia.) tap: 1/4"-20
Optional	Sex-nuts and bolts	Hollow-Metal	9/32" (7.00mm.) through; 3/8" (9.50mm.) on door or transom-face opposite to closer
		Aluminum or Wood	3/8" (9.50mm.) through
	Through-bolts and grommet-nuts	All	9/32" (7.00mm.) through; 3/8" (9.50mm.) dia. x 3/8" (10mm.) deep on door or transom-face opposite to closer

**(J)7500, (J)7500H, JL7500, JL7500H, (J)7700, (J)7700H, JL7700, JL7700H, J7730, and J7730H Series Door Closers**  
**With 7786 Backplate (Without 7786 Backplate, Conditions Permitting)**  
**Top Jamb Installation With Non Hold Open or Hold Open**

**Norton**

ASSA ABLOY

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TEMPLATE NUMBER

**7377-0151**

DATE

**07-08**